



AMERICAN
BROACH & MACHINE CO.

VSB

Vertical Surface Broaching Machine

Customized to Any Application – Narrow to Wide – Single or Dual Ram



Model VSB 15-48 w/Index Table Load



Model VSB 20 -100



Model VSB 10-24

Broaching Solutions Since 1919



The President's "E" Award
For Excellence In Exporting

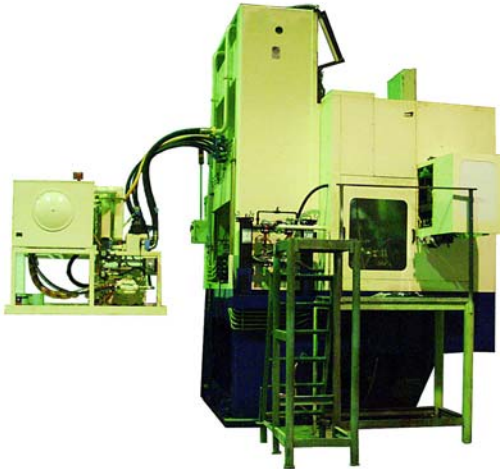


Any Size, From 2- 50 Ton, 24 - 120 Inch Stroke
Manual load, or fully automated with the latest technology.

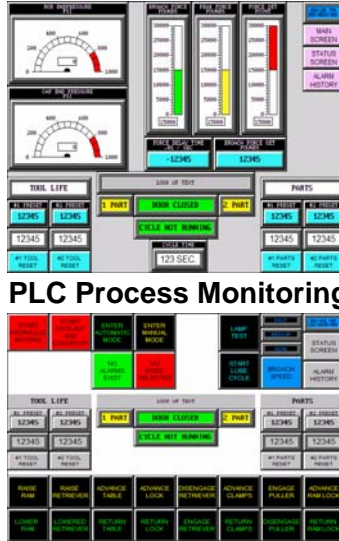


Rigid Machine Construction – Longest Box Way Engagement in the Industry

Broaching parts to close tolerances and with excellent surface finish can be accomplished only with a structurally engineered, rigid machine. The American Broach design has a heavy duty single piece column and a knee that extends to the floor, resulting in a very strong machine. The large hardened and ground guide ways, and laser aligned, hand scraped way beds, provide long life and smooth dependable operation, with world class accuracy for decades.



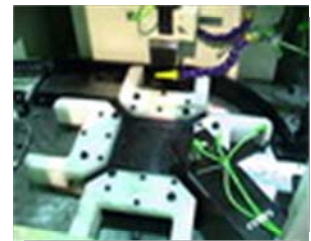
Dual Rams & Multi Stations for Efficient Production



PLC Process Monitoring



American Broach Robotic Loading



Rotary Table Auto-Load

Engineered Weldment & Solid Cast Iron Components



Durable for Decades
Today's Technology
Legendary Historic Quality

Slots, Calipers & Brackets, Serrations, Racks, Rods & Caps, UV Joints, & Special Shapes for 1000's of Parts.



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Engineered Quality Guaranteed for Over 90 Years

- Broaching Machines
- Broach Cutting Tools
- Broach Tooling & Fixtures
- Startup & Runoff Production Broaching Services
- World Famous CNC Broach Grinding / Sharpening Machines